

NS-TFS Carton Sealing Machine

The carton is erected by the operator and loaded with both minor flaps and the bottom major flap folded. It is then placed into the machine with two flaps open.

The continuously moving fligted chains then transport the carton and pass the top of the flaps through the hot melt glue applicators. These units each apply a 6mm wide line of adhesive to the underside of the top flaps which are automatically closed and sealed. The cartons are then discharged out of the machine.

- Heavy duty design for three shift operation
- Robust frame with interlocked guarding
- No size change parts required
- Size change in five minutes
- Hot melt applicators with preset temperature controls
- Overload clutches on hot melt wheel applicators
- Fixed speed AC motor
- Guarding in shatterproof polycarbonate guards hinged for easy access

OPTIONAL EXTRAS

- Special electrics
- Special finish
- Stainless steel guards
- Twin line gluing
- Deboss coder
- Ink printing
- Special size range
- Infeed area extensions
- Mobile, on castors (braked)
- Variable speed
- Pattern gluing
- Infeed conveyor with side guides
- 3mm wide glue line

CARTON SIZE RANGE

A - 108 – 355mm
 B - 44 – 250mm
 C - 20 – 100mm

Max height variation 75mm

TECHNICAL DATA

Output 57 Cartons/min

Electrical
 Single phase, 50 cycles
 220/240v 0.37kW AC motor

1.6kW single phase for hot melt applicators
 24v (transformed) control circuit

Carton Flight Pitch – 380mm
 Loading area available – 869mm
 On –Off buttons at point of load

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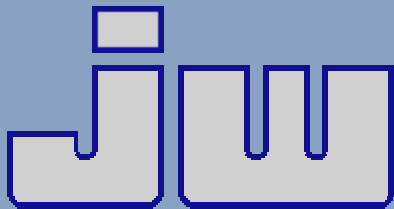
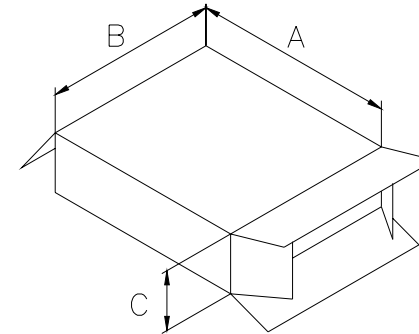
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